



- 1 ADD 2±.2cc FLOAT FLUID TO POSITIVE AIR CHAMBER.
- 7 ADD 1±0.2CC FLOAT FLUID TO NEGATIVE SIDE AIR CHAMBER.

O-Ring (-025) [1.070 C.S. X 1.176 ID]

OUTER BODY

INNER TUBE

GREASE: THIN LAYER OF SLICK HONEY

LOCTITE: RED 263, 2-3 THREADS 180° COVERAGE

TORQUE: 12 FT.LB.

GREASE: THIN LAYER OF SLICK HONEY

EYELET ASSY

IMPORTANT: NOTE ORIENTATION

805-00-027-KIT
Piston Asm: Floating [Ø1.070 Bore, .325 TLG]

GREASE: THIN LAYER OF SLICK HONEY

813-00-095-KIT
Reservoir Cap Assembly: 2016 DHX2

038-01-024
Retaining Ring: Wire [1.200 OD X 0.040 CS] 17-7 SST

813-00-097-KIT
Reservoir End Cap Assembly: 2016 DHX2

TORQUE: 30±2 IN.LB.

NEGATIVE AIR SEALHEAD

ASSY, SHAFT

TORQUE: 90±5 IN.LB.

GREASE: THIN LAYER OF SLICK HONEY

TORQUE: 15±2 FT.LB.

043-15-010
Valve: [1.100 OD X .356 ID X .015 TH]

029-08-122
Seals: O-Ring [8.5mm ID x 2.5mm CS]Metric, N-70, static

(043-15-101)

TRAVEL AND VOLUME REDUCER

029-03-134
O-Ring (-134) [1.103 C.S. X 1.862 ID]

AIR SLEEVE

VOLUME REDUCER

(029-03-134)

Shaft Eyelet

Sleeve Assy

GREASE: THIN LAYER OF SLICK HONEY BOTH SIDES 360°

IMPORTANT: NOTE: LOCKING TAB ORIENTATION